

IN THE CLAIMS:

Claims 1-8 (Withdrawn)

9. (Currently amended): A sheet laminate ~~entry~~ material for drilling a printed circuit board, comprising:

a first metal sheet;

a second metal sheet; and

a fibrous core;

said fibrous core coupled to said first metal sheet with ~~an~~ first adhesive layer;

said fibrous core coupled to said second metal sheet with ~~an~~ second adhesive layer; ~~and~~

13 wherein said adhesive contains a particulate lubricant ~~equally disbursed within~~
~~said adhesive.~~

Claims 17-40 (Withdrawn)

41. (New): A sheet laminate material for drilling a printed circuit board, comprising:

13 a first substrate layer;

a second substrate layer; and

a fibrous core;

said fibrous core coupled to said first substrate layer with a first adhesive layer;

said fibrous core coupled to said second substrate layer with a second adhesive

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layer;

wherein said adhesive contains a particulate lubricant.
